



DI - 80 / 80SS User Manual

<u>Issue</u>	<u>Date</u>	<u>Software Version</u>
01	April 2002	V1.27

TERAOKA WEIGH-SYSTEM PTE LTD

3A, Tuas Avenue 8

Singapore 639218

TEL: (65) 6861 3911

FAX: (65) 6861 2242

URL: www.teraoka.com.sg

CONTENT

1. REGISTRATION MODE

1.1 DISPLAY UNIT INDICATORS	4
1.2 KEY SHEET LAYOUT AND KEYS FUNCTION	5
1.2.1 DI-80 and DI-80SS Key Sheet Layout	5
1.2.2 Keys Functions.....	6
1. 3 REGISTRATION MODE DESCRIPTION	8
1.3.1 Weight Mode.....	8
1.3.2 Counting Mode Type 1.....	8
1.3.3 Counting Mode Type 2.....	8
1.4 SEGMENT CHECK & STAND-BY-STATUS	9
1.5 TARE OPERATION	10
1.5.1 Tare Setting At Registration Mode.....	10
1.5.2 Tare Value Exchange	12
1.5.3 Tare Override	15
1.6 NET/GROSS OPERATION	16
1.7 PLU CALL UP	17
1.7.1 Call Up PLU by Digits Numeric Number.....	17
1.7.2 Call Up PLU by Teraoka Code / ASCII Code	18
1.8 SET NEW ITEM CODE IN REGISTRATION MODE	19
1.9 MANUAL PRINT	20
1.9.1 Weighing Mode.....	20
1.9.2 Counting Mode	21
1.10 ACCUMULATION AND SUBTRACTION	22
1.10.1 Single Item Transaction.....	22
1.10.2 Multiple Items Transaction	26
1.11 SWITCHING PLATFORM	32
1.12 UNIT WEIGHT OPERATION	34
1.12.1 Unit Weight Setting in Registration Mode.....	34
1.12.2 Clearing Unit Weight	36
1.12.3 Re-computing Unit Weight in Memory	37
1.13 GENERAL SET POINT SETTING.....	38
1.14 CHECKER OUTPUT	39
1.14.1 Weighing Mode.....	39
1.14.2 Counting Mode	40

1.15 HOLDING FUNCTION.....	41
1.15.1 Weighing Mode.....	41
1.15.2 Counting Mode	42
1.16 INVENTORY OPERATION.....	43
1.16.1 Manual Transaction	43
1.16.2 Total Transaction	44
1.17 WEIGHT UNIT SWITCHING	46

This is a “Table of Contents preview” for quality assurance

The full manual can be purchased from our store:

[https://the-checkout-tech.com/manuals/Digi/DI-80SS user manual.html](https://the-checkout-tech.com/manuals/Digi/DI-80SS%20user%20manual.html)

And our free Online Keysheet maker:

<https://the-checkout-tech.com/Cash-Register-Keysheet-Creator/>

[HTTPS://THE-CHECKOUT-TECH.COM](https://THE-CHECKOUT-TECH.COM)